

**AMENDMENTS TO THE CLAIMS:**

This listing of claims will replace all prior versions, and listings, of claims in the application:

**Listing of Claims:**

1. (Currently amended) A ~~Sealing~~ device for roll bearings, especially oil film bearings or roller bearings, comprising: a sealing ring (6), which is fastened ~~connected~~ to a roll neck (2) or to a neck bush (3), the sealing ring (6) having a cylindrical, rolled sealing surface (7); a holder (8) connected to a chock (5); and an elastic sealing element (9, 10) mounted nonrotatably in the holder (8) so as to rest against the sealing surface (7).

2. (Currently amended) The ~~Sealing~~ device according to Claim 1, wherein the sealing surface (7) is plasma-nitrided.

3. (Currently amended) The ~~Sealing~~ device according to Claim 1, wherein the sealing surface (7) is oxidized.

4. (Currently amended) The ~~Sealing~~ device according to Claim 1, wherein the elastic sealing element (9, 10) is a radial shaft seal ring.

5. (Currently amended) The ~~Sealing~~ device according to Claim 4, wherein the radial shaft seal ring has support elements.

6. (Withdrawn) A method for producing a sealing device for roll bearings, especially oil film bearings or roller bearings, comprising the steps of: providing a sealing ring (6) with a cylindrical, rolled sealing surface (7); connecting the sealing ring (6) to a roll neck (2) or to a neck bush (3); connecting a holder (8) connected to a chock (5); and mounting an elastic sealing element (9, 10) mounted nonrotatably in the holder (8) so that the sealing element (9, 10) rests against the sealing surface (7).